



3<sup>rd</sup> Brazilian  
Congress of

**TT**

Trenchless  
Technology

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L a t i n  
A m e r i c a n  
E d i t i o n

University of  
**Waterloo**



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FEBRUARY 13 - 15, 2008  
SÃO PAULO - SP - BRAZIL



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# Environmental Benefits of Using Trenchless Technologies

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# Problem Statement

Develop a methodology to determine greenhouse gas emissions resulting from open cut and trenchless pipeline construction activities.



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# Major Sources of CO<sub>2</sub>

- **vehicles during construction induced traffic delays and detours;**
- **heavy construction equipment required to install the pipeline;**
- trucks used to dispose off excavated materials from the site;
- trucks used to haul construction materials to the site;
- equipment used to manufacture construction materials i.e. asphaltic concrete, backfill materials, etc.



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# Methodology

Determine the additive greenhouse gas emissions resulting from traffic user delays and construction equipment.



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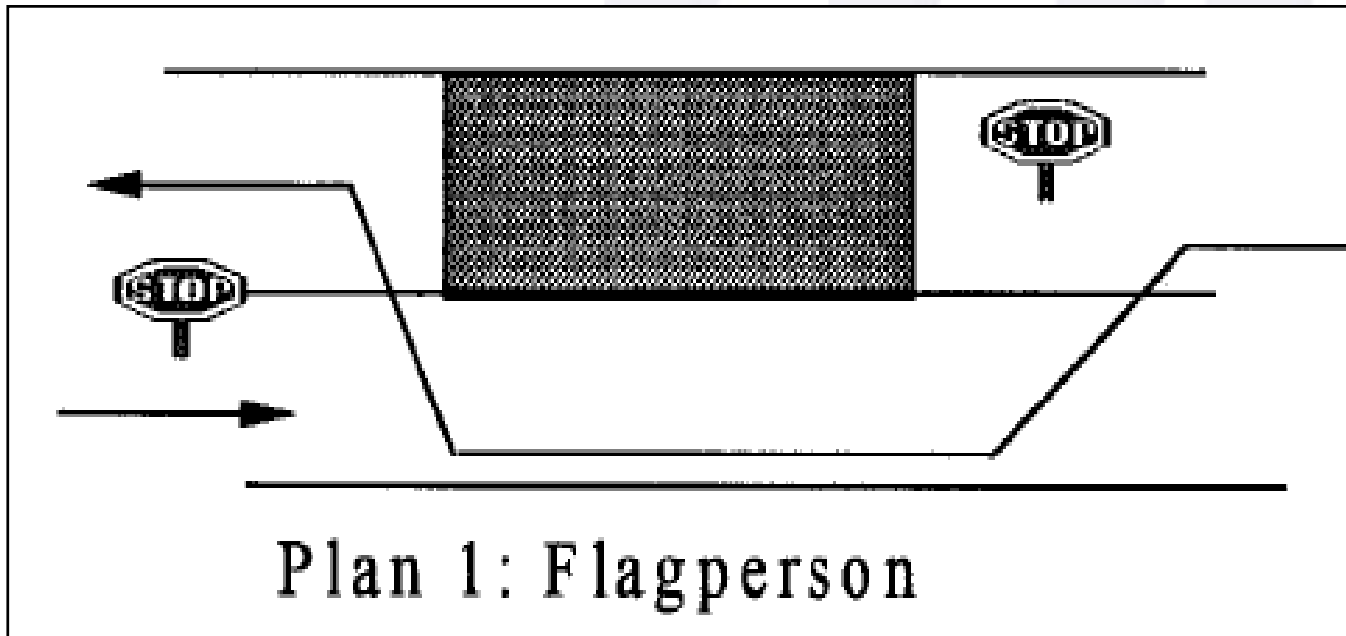
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## CO<sub>2</sub> EMISSIONS DUE TO TRAFFIC DELAYS



Tighe, S., Lee, T., McKim, R., & Haas, R. 1999



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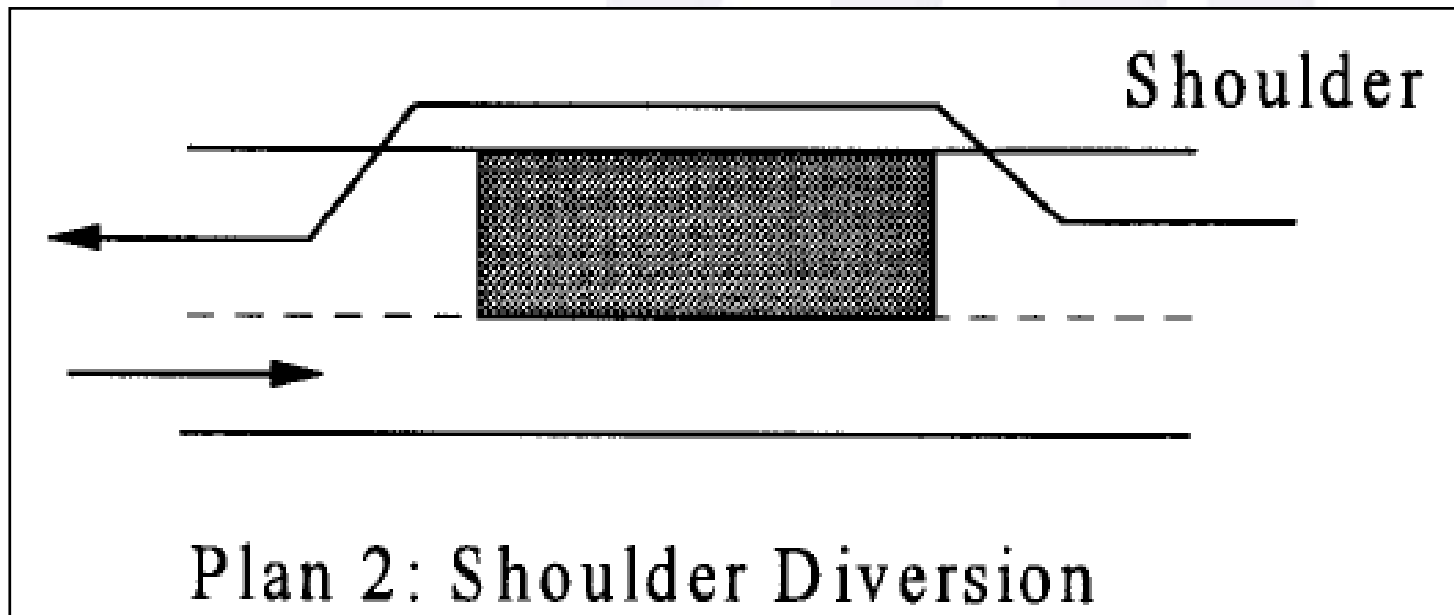
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## CO<sub>2</sub> EMISSIONS DUE TO TRAFFIC DELAYS





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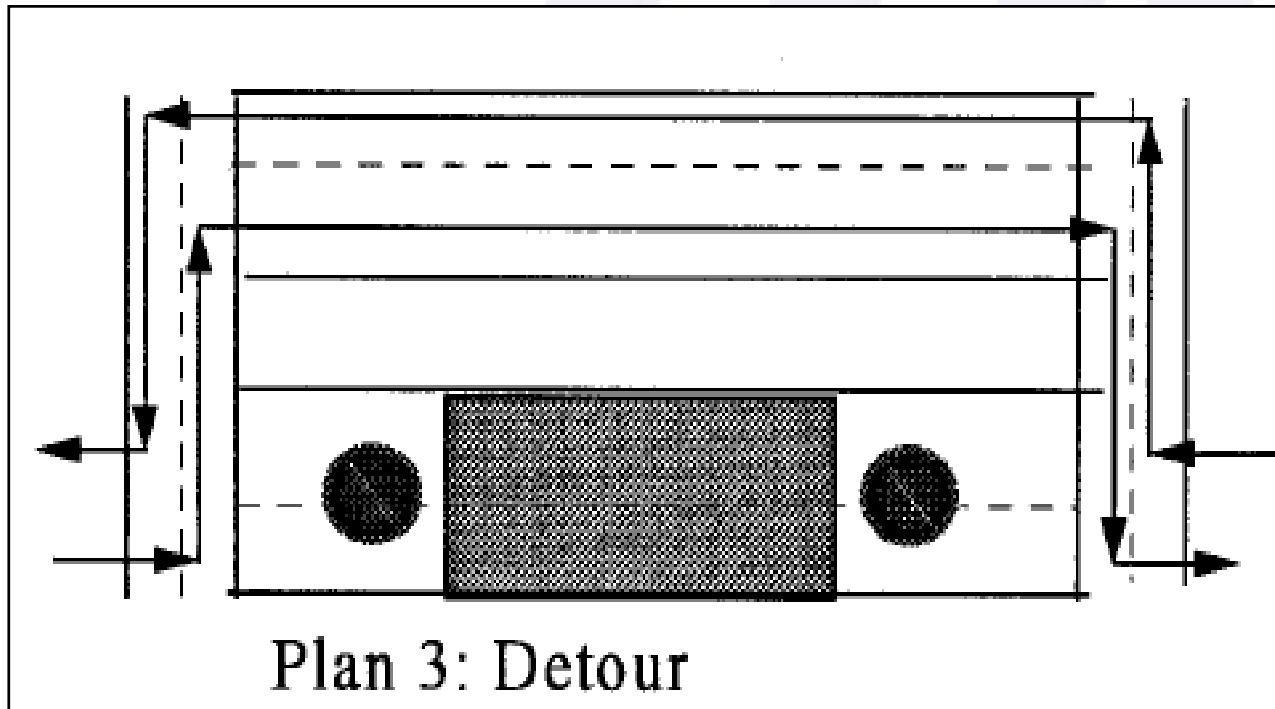
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## CO<sub>2</sub> EMISSIONS DUE TO TRAFFIC DELAYS





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# Traffic Delay Calculation

Use methodology proposed by Tighe, S.,  
Lee, T., McKim, R., & Haas, R. 1999

*Traffic delay cost savings associated with  
trenchless technology.*

**Journal of Infrastructure Systems**, American Society of  
Civil Engineers, 1999, Volume 5, No. 2, pp. 45-51



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# Traffic Delay Calculation

Calculate:

1. Normal capacity of single lane
2. Determine hourly traffic volume
3. Determine normal and reduced traffic speeds
4. Determine traffic idling time



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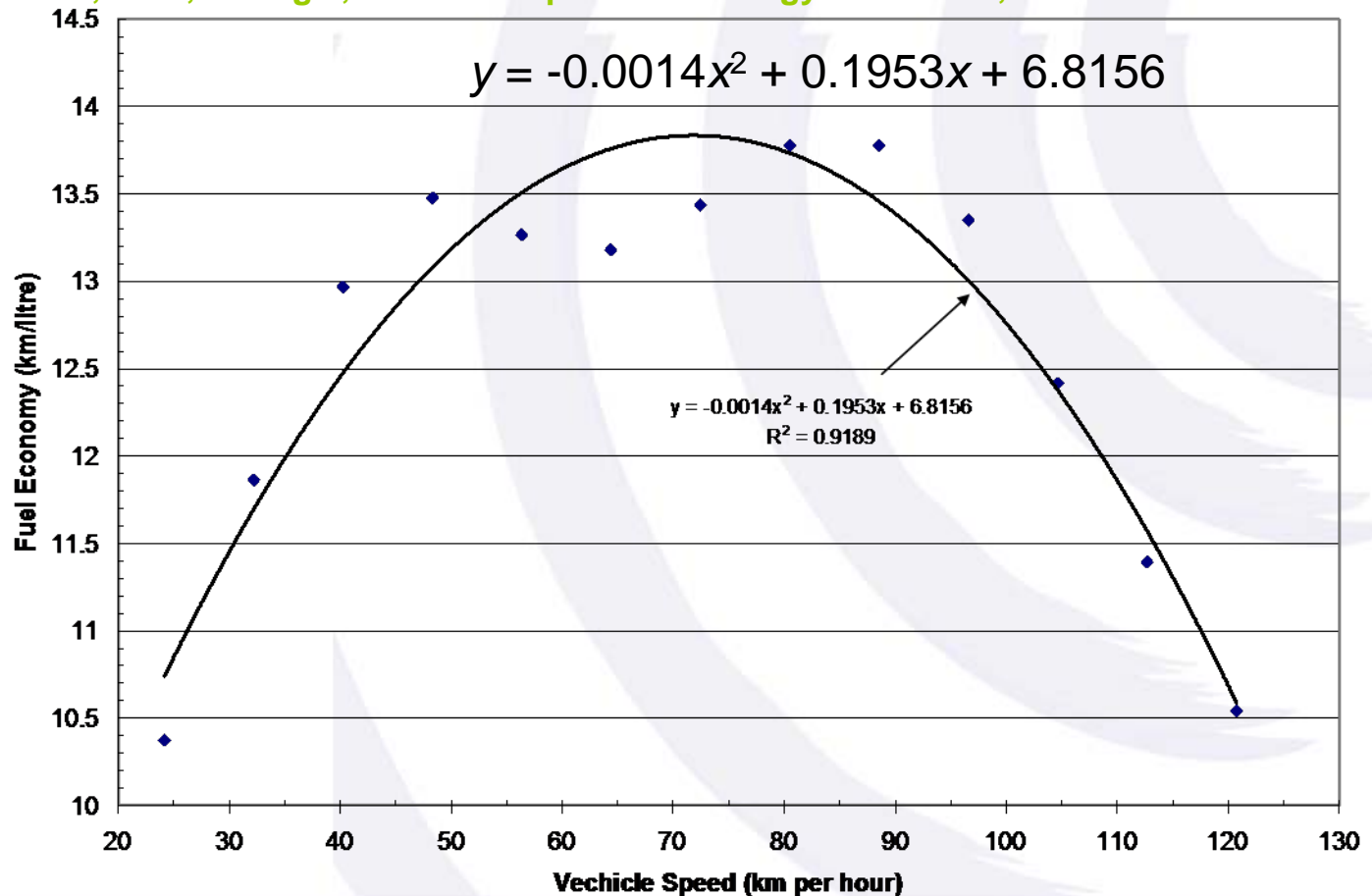
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# Fuel Economy vs Vehicle Speed

Davis, S. C., & Diegel, S. W. Transportation Energy Data Book, 26th ed





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## **CO<sub>2</sub> CALCULATION METHODOLOGY**

Solomon, S., Qin, D., Manning, M., Chen, Z., Marquis, M., Averyt, K. B., Tignor, M., & Miller, H. L. (eds.), Cambridge University Press, Cambridge, United Kingdom and New York, NY, United States, 2007

$$\begin{aligned} \text{CO}_2 (\text{gasoline}) &= 2,421 \text{ gms} \times 0.99 \times \\ & (44/12) = 8,788 \text{ gms} = 8.8 \text{ kg/gal} = 2.3 \\ & \text{kg/litre} \end{aligned}$$

$$\begin{aligned} \text{CO}_2 (\text{diesel}) &= 2,778 \text{ gms} \times 0.99 \times \\ & (44/12) = 10,084 \text{ gms} = 10.1 \text{ kg/gal} = \\ & 2.6 \text{ kg/litre} \end{aligned}$$



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# CO<sub>2</sub> EMISSIONS DUE TO OPERATION OF CONSTRUCTION MACHINERY

## OPEN CUT

- diesel consuming heavy construction equipment (i.e., excavators, backhoes, compaction rollers, etc)
- hauling vehicles to excavate and restore excavations
- RS Means was used to determine that approximately 16.5 m/day of pipe can be installed



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# CO<sub>2</sub> EMISSIONS DUE TO OPERATION OF CONSTRUCTION MACHINERY

## Trenchless Construction

- very limited usage of heavy equipment to excavate and restore small access pits, and to install the pipeline.



## CO<sub>2</sub> EMISSIONS DUE TO OPERATION OF CONSTRUCTION MACHINERY

- Estimate time for each piece of diesel burning construction equipment
- multiplying it by a fuel consumption rate of 40 litres per hour
- $CO_2$  (diesel) = 2,778 gms x 0.99 x (44/12) = 10,084 gms = 10.1 kg/gal



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# CASE STUDIES

- Installation of a new 250 metres long, 300mm diameter sewer pipe using open-cut and trenchless construction methods
- Open cut pipeline construction will require the excavation of a continuous trench along the entire pipeline length



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# CASE STUDIES

- Trenchless pipeline construction will require the excavation of only entrance and exits access pits.
- Thus, this analysis will only be considered applicable for
  - pipe bursting
  - auger boring
  - pipe ramming
  - microtunneling



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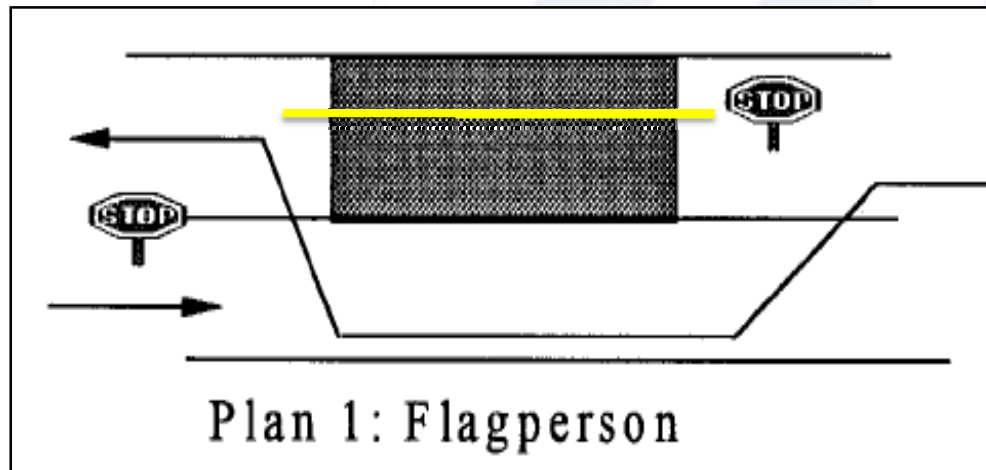
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# CASE STUDY I



250 metres long section of the highway will be closed



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# CASE STUDY I

- Open-cut method is estimated at 120 working hours and the trenchless construction job duration is estimated at 10 hours
- Simulations were run for annual average daily traffic (AADT) values ranging from 3,500 to 10,000



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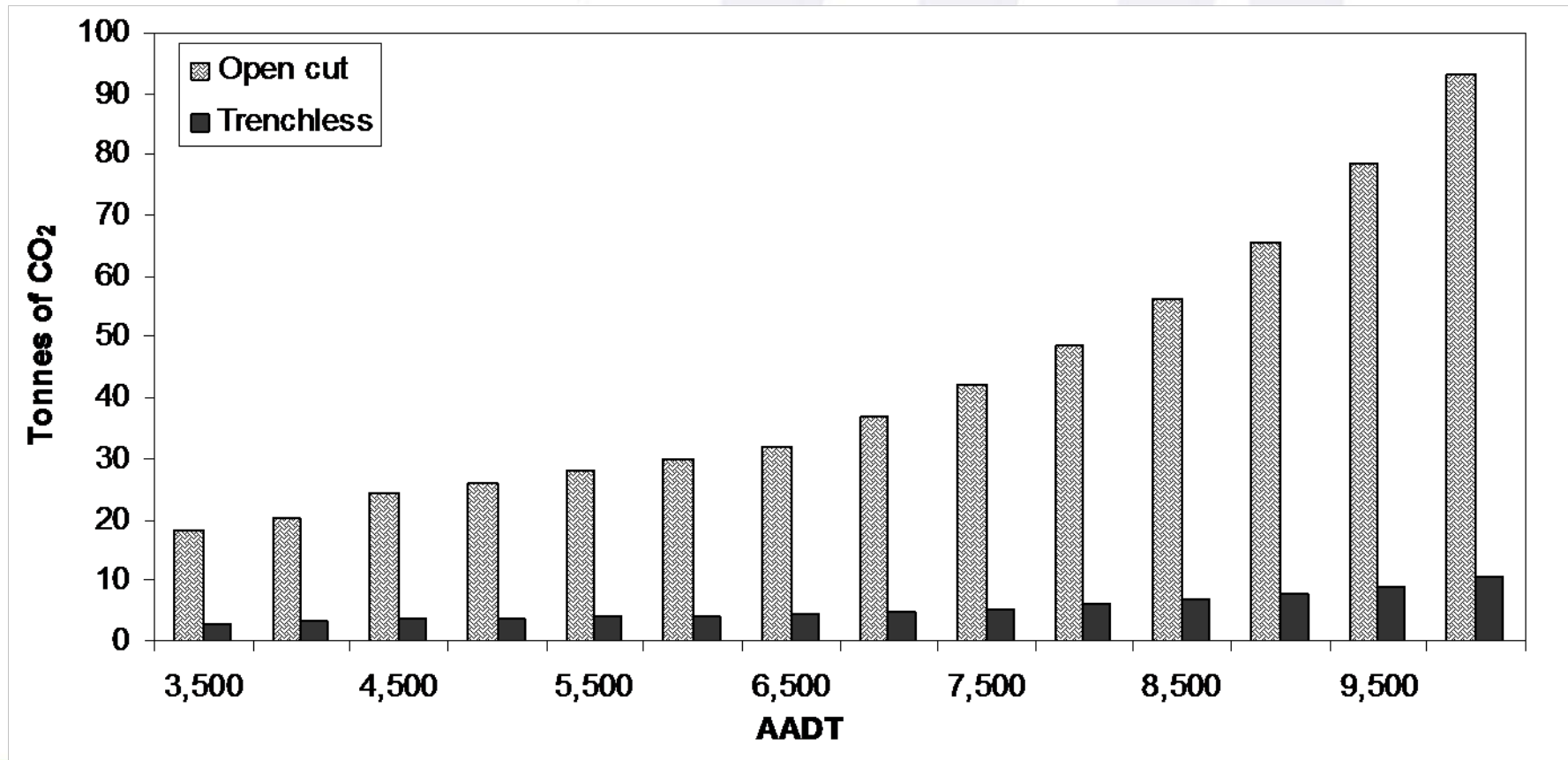
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# CASE STUDY I





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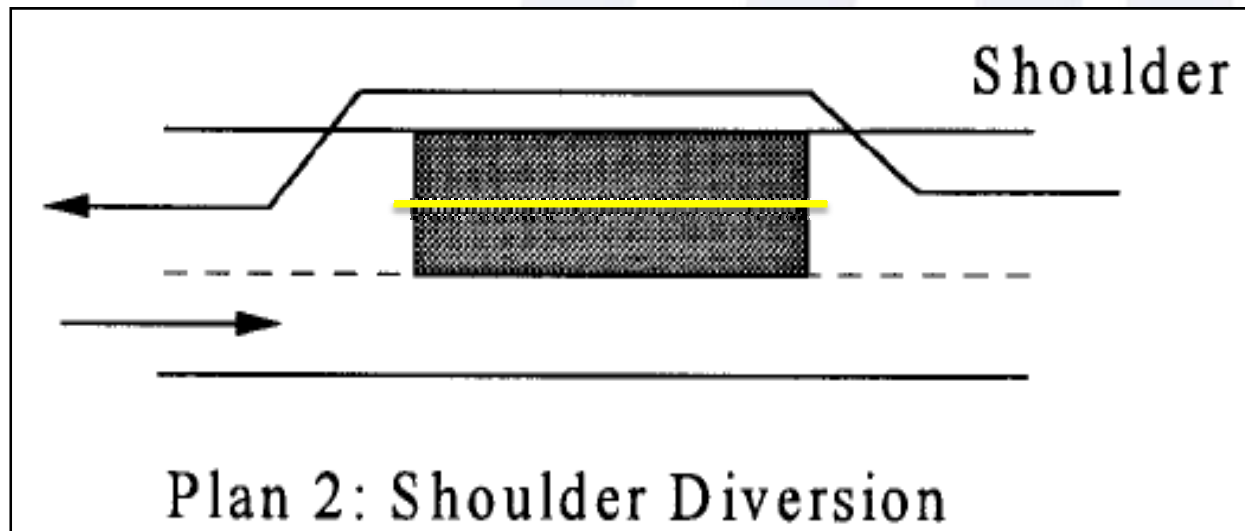
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## CASE STUDY II



- One lane traffic diverted to shoulder
- Slow down of traffic



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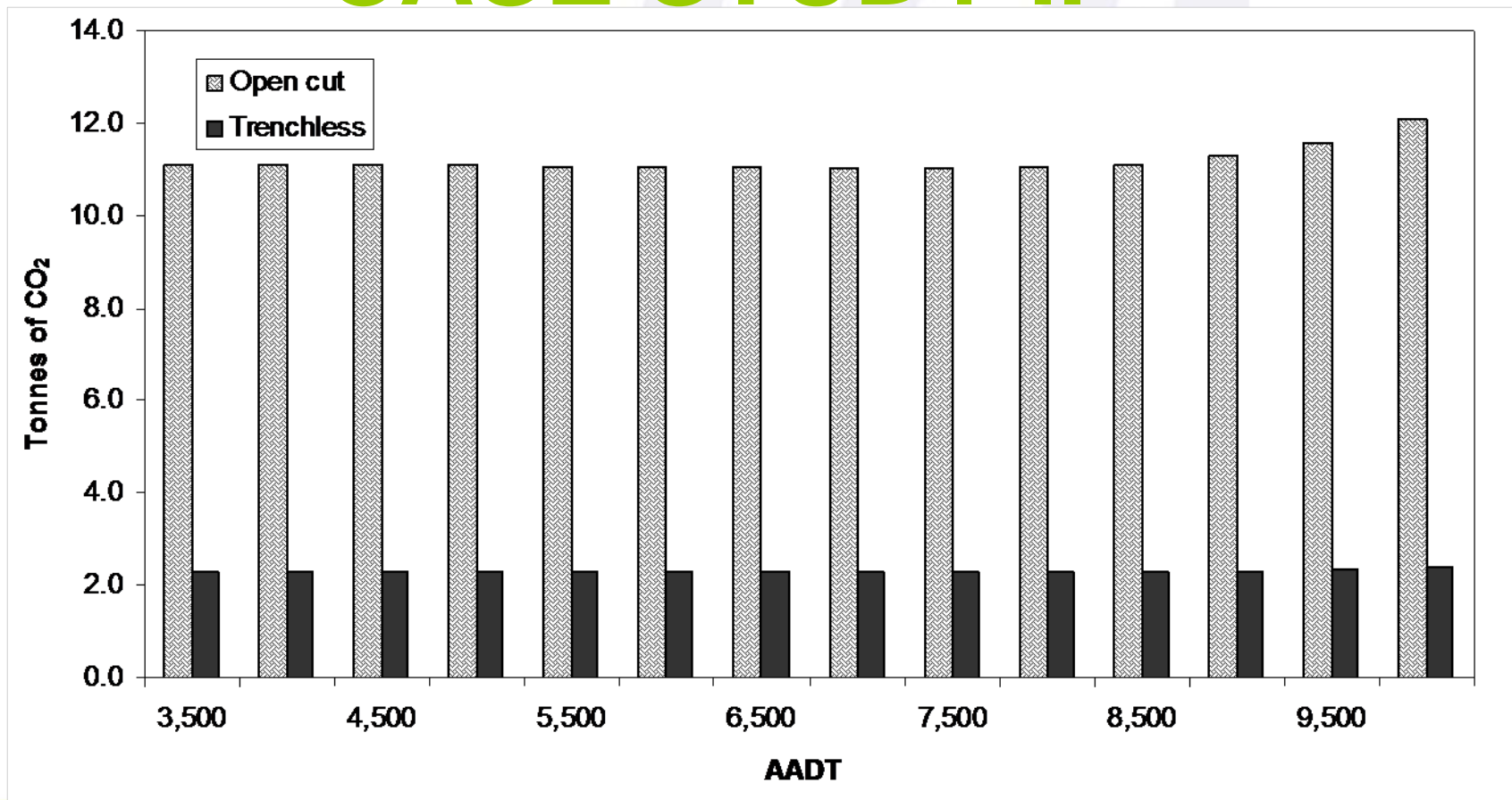
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# CASE STUDY II





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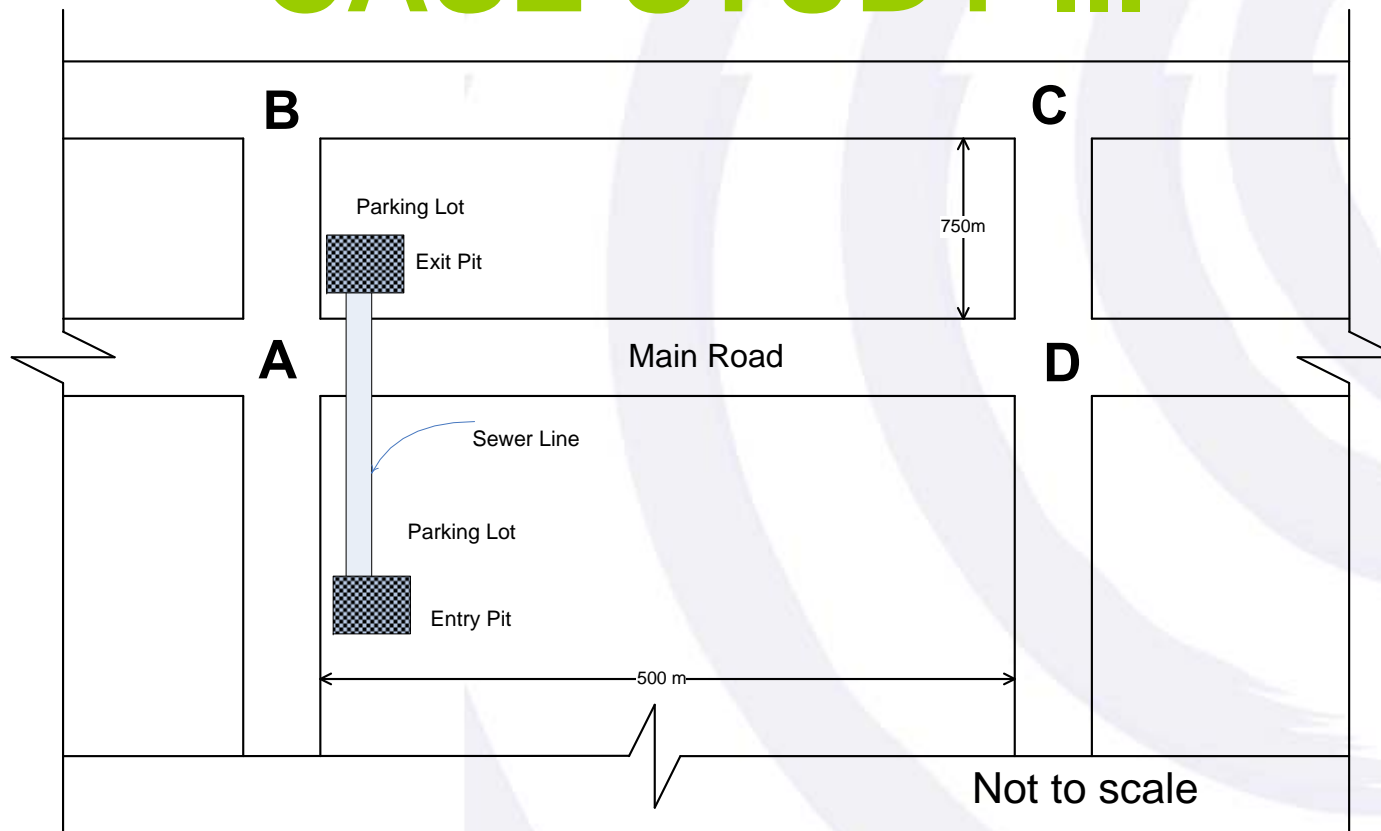
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# CASE STUDY III



## Trenchless no traffic delays



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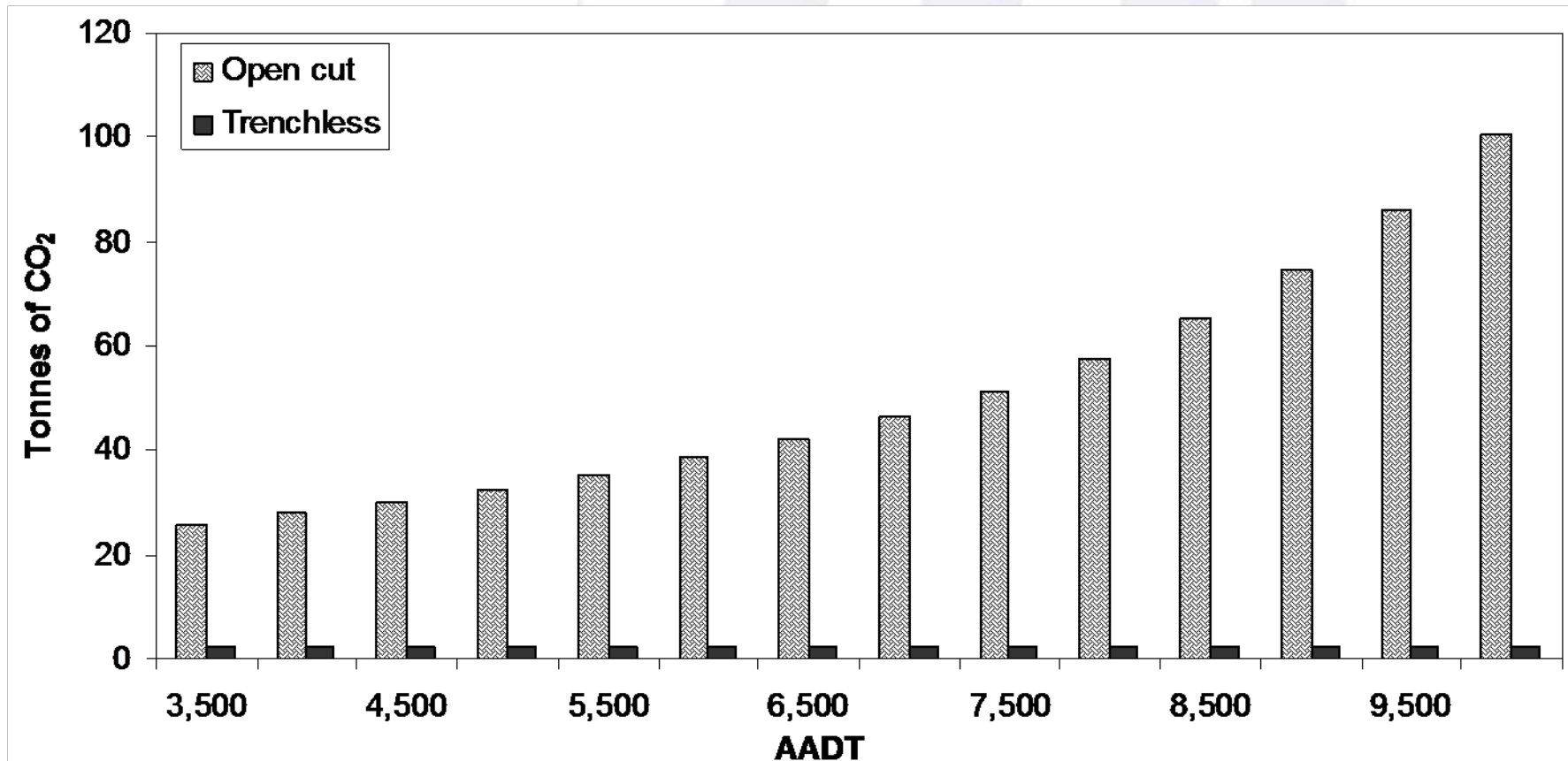
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# CASE STUDY III





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## Conclusions

- Proposed a method to determine the amount of green house gas generated during the installation of a pipeline using open cut and trenchless construction methods.
- Trenchless construction can result in 80 to 98 percent less green house gas than open cut



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# Conclusions

- Trenchless green house gas savings are generated mainly by:
  - a reduction in user traffic delays
  - shorter project duration, and
  - less use of heavy construction equipment.
- User traffic delays are a major source of green house gas emissions especially on high traffic volume roads



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# Conclusions

- The amounts of CO<sub>2</sub> emissions determined in this study are considered to be conservative.
- Need to add greenhouse gas emission due to:
  - The production and transportation of trench restoration materials.
  - Life cycle traffic delays resulting from pavement rehabilitation and maintenance.



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